Ingredients

FLOUR (WHEAT FLOUR, NIACIN, REDUCED IRON, THIAMIN MONONITRATE, RIBOFLAVIN, ENZYME, FOLIC ACID), WATER, CORN SUGAR, YEAST, SHORTENING (SOYBEAN OIL, HYDROGENATED SOYBEAN OIL, HYDROGENATED COTTONSEED OIL), SALT, DOUGH CONDITIONER (DATEM, SUGAR, ASCORBIC ACID, ENZYMES), EGG REPLACER (SOY FLOUR, LECITHIN, GLYCERIN, CARAGEENAN), BUTTER FLAVOR (ARTIFICIAL FLAVOR, CORN STARCH, DEXTRIN, SILICON DIOXIDE), COLORING (FD&C YELLOW 5&6)

***ALLERGY INFORMATION: CONTAINS WHEAT AND SOY

Instructions

1. PLACE FROZEN ROLLS ON A LINED PAN, 3 DOZEN TO A PAN.

2. THAW ROLLS IN A REFRIGERATOR OVERNIGHT OR AT ROOM TEMPERATURE FOR AT LEAST ONE HOUR.

3. PLACE ROLLS IN PROOF BOX WITH SETTINGS AT 100 DEGREES, MOIST BUT NOT STEAMY. LET RISE FOR 1 HOUR OR UNTIL DESIRED SIZE.

4. BAKE AT 380-400 DEGREES FOR 12-20 MINUTES OR UNTIL ROLLS ARE GOLDEN BROWN.

5. LET COOL, THEN PACKAGE.

JOHNSTON'S BAKERY

#230 BUTTER & EGG FLAVORED DINNER ROLLS

FROZEN DOUGH

PRODUCT SPECIFCATIONS:

Product Code: **230**
Piece Weight: **1.5oz**
Shape: **round**
Shelf Life: **100 days**
UPC: **10040327002308**

CASE INFORMATION:

Case Count: **approximately 240**
Net Weight: **22#**
Gross Weight: **23#**
TI HI: **10 x 6**
Case Dimensions: **18 x 8.75 x 9 in.**

JOHNSTON'S CASE CODE EXPLANATION

LOCATED ON SIDE OF BOX

CASE NUMBER	TIME PACKED	DATE OF EXPIRATION
0000	DDDYY HH:MM	EXP MMDDYY
	JULIAN DATE AND YEAR	

Nutrition Facts

1 servings per container

Serving size **1 Piece (43g)**

Amount Per Serving

Calories **110**

	% Daily Value*
Total Fat 2g	3%
Saturated Fat 1g	5%
Trans Fat 0g	
Polyunsaturated Fat 0.5g	
Monounsaturated Fat 0g	
Cholesterol 10mg	3%
Sodium 190mg	8%
Total Carbohydrate 20g	7%
Dietary Fiber 0g	0%
Total Sugars 3g	
Includes 2g Added Sugars	4%
Protein 4g	8%
Vitamin D 0mcg	0%
Calcium 10mg	0%
Iron 1.3mg	8%
Potassium 40mg	0%

*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

STORAGE AND HANDLING

KEEP CONTAINER CLOSED AND RESEAL PLASTIC BAG WHEN NOT IN USE. FOR BEST RESULTS STORE AT OR BELOW -10 F. BAKE PRODUCT BEFORE CONSUMING.

CREATED ON 2/17/2016
REVISED ON 4/28/2025

MADE IN USA
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