

# #207 WHOLE WHEAT DINNER ROLLS

Piece Weight: 1.5 oz

Case Count: approx. 240



## Setup

1. PLACE FROZEN BUNS ON A LINED PAN, 3 DOZEN TO A PAN, 6 X 6 LEAVING SPACE BETWEEN PACKAGES
2. THAW ROLLS/BREAD IN COOLER FOR APPROX. 8 TO 16 HOURS. BE SURE TO ARRANGE PRODUCT CAREFULLY TO REDUCE HANDLING AFTER PRODUCT THAWS. COVER RACK COMPLETELY TO PREVENT DRYING.

## Proofing

3. PLACE IN PROOFER SET TO APPROX. 100 F AND 85% HUMIDITY. PROOF 1 HOUR OR UNTIL DESIRED SIZE.

## Baking

4. BAKE AT 370 DEGREES FOR 12 - 14 MINUTES OR UNTIL BUNS ARE GOLDEN BROWN.

## Packaging

5. LET COOL, THEN PACKAGE.