

#227 SHEBOYGAN STYLE HARD ROLL

Piece Weight: 2.5 oz

Case Count: approx. 180



Setup

1. PLACE FROZEN BUNS ON A LINED PAN 4 X 6.
6. (OPTIONAL: FOR HEARTH-BAKED LOOK DUST PAN AND BUNS WITH CORNMEAL.)

2. THAW ROLLS IN A REFRIGERATOR OVER NIGHT OR AT ROOM TEMPERATURE FOR AT LEAST ONE HOUR. COVER COMPLETELY TO PREVENT DRYING.

Proofing

3. PLACE BUNS IN PROOF BOX WITH SETTINGS AT 100 DEGREES, MOIST BUT NOT STEAMY. LET RISE FOR 1 HOUR OR UNTIL DESIRED SIZE.

Baking

4. BAKE AT 380-420 DEGREES FOR 12 TO 20 MINUTES OR UNTIL BUNS ARE GOLDEN BROWN, (FOR CRISPIER CRUST: BAKE WITH STEAM IN OVEN, OR BAKE LONGER AT COOLER TEMPERATURE.)

Packaging

5. LET COOL, THEN PACKAGE.